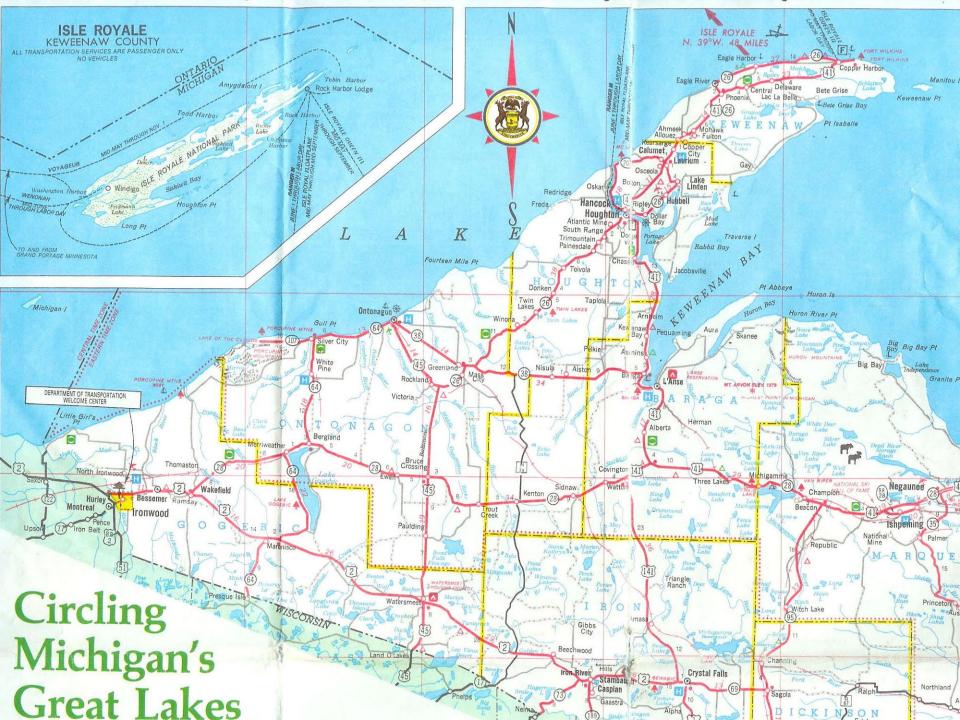
Evolution of Mining Practices in the Western Lake Superior Area

By Allan M. Johnson
Professor Emeritus
Michigan Technological University
Houghton, Michigan

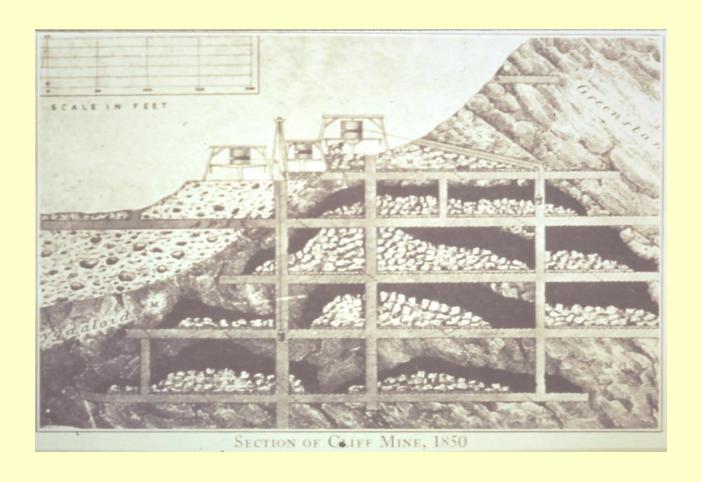
Native Americans were the first miners

- Open pits and shallow shafts
- Keweenaw Peninsula & Isle Royale
- Fire & water to break rock
- Hammer stones to free copper
- Made tools, weapons, jewelry
- Trade routes were the rivers & lakes
- 4000 to 7000 years ago



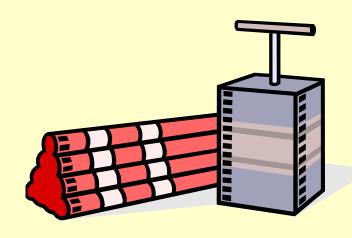


Early native copper mining



Miners: drill, blast, load and haul

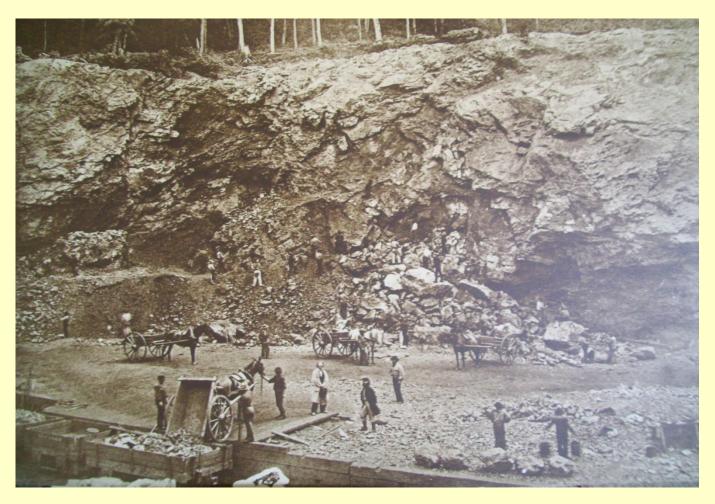






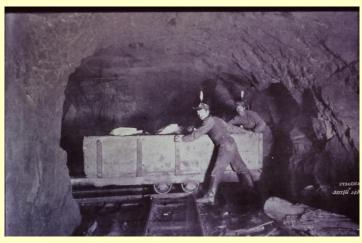


Early iron ore mining



Early copper mining







Technological advances in mining

drilling	steel drill	steam	air	drilling
	& sledge	powered	powered	machine
blasting	blasting powder	nitro- glycerine	dynamite	ANFO & additives
loading	load by	steam or	electric	diesel
	hand	air	power	power
hauling	horse & cart	tram/rail tracks	LHD machine	boat & rail

Status of Michigan mining by early 1970's

- Native copper mines closed
- Underground iron ore mines closed
- All iron ore production from huge open pits



Many hundreds of Closed Mines in Michigan's W. Upper Peninsula

- Earliest laws rails around shaft
- County mine inspectors
 - Yearly inspections and reports
- Later practices:
 - Fencing, warning signs
 - Shaft capping
 - Shaft filling in some cases
 - Bat cages for selected mines

Failed mine shaft capping



Open mine fenced shaft



Search & Rescue Crew



Open fenced shaft near school

- Teenager death
- Drowns in mine stope
- Popular hangout



Mine subsidence

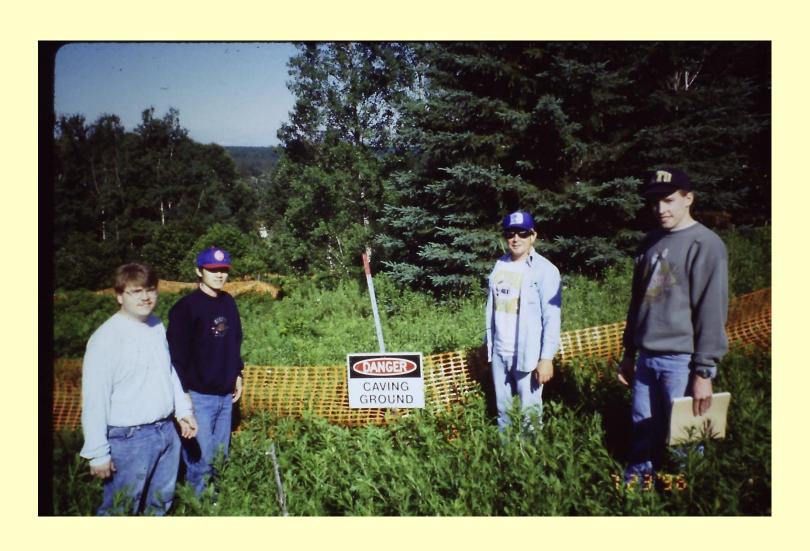


W. Menonminee Range mines



- In 40, 80, 160 acre parcels.
- Major roads built on section lines
- Small mining co's may mine to their property boundary and leave no or inadequate pillars

Piping subsidence in overburden



Pit one year later

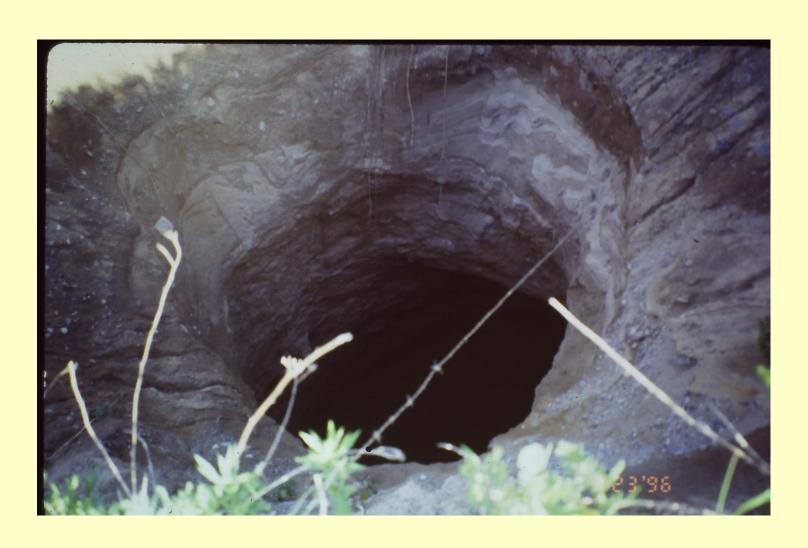
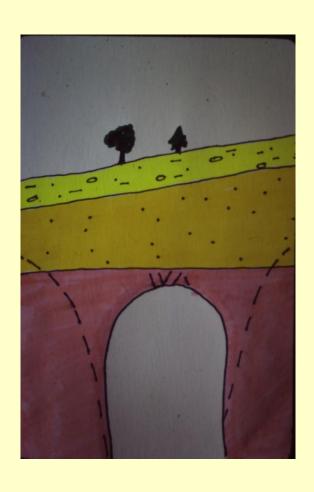


Illustration of piping subsidence



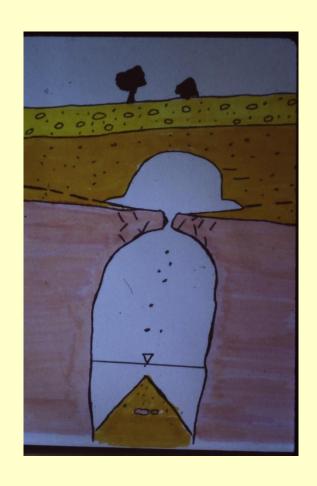
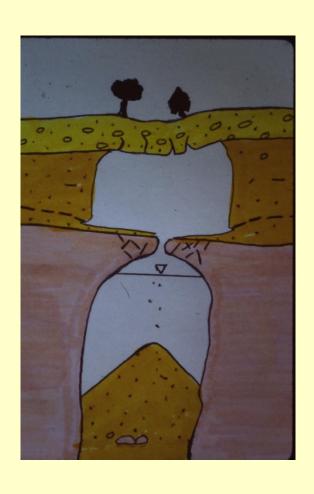


Illustration of piping subsidence





Acid mine water drainage





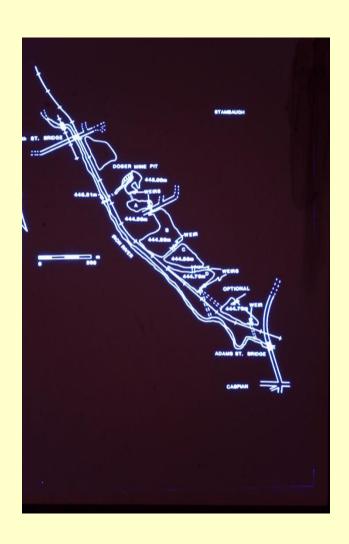
Dober mine pit acid water

- Acid water is clear
- Cloudy when acid is neutralized
- Iron hydroxide precipitate or "yellow boy"





Low cost pond system idea



- Bring river water into Dober pit to neutralize acid
- Treated water flows into downstream ponds to let iron settle
- Return clear water to river downstream

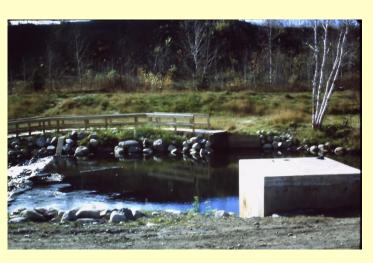
First Michigan superfund project



Gravity system installed











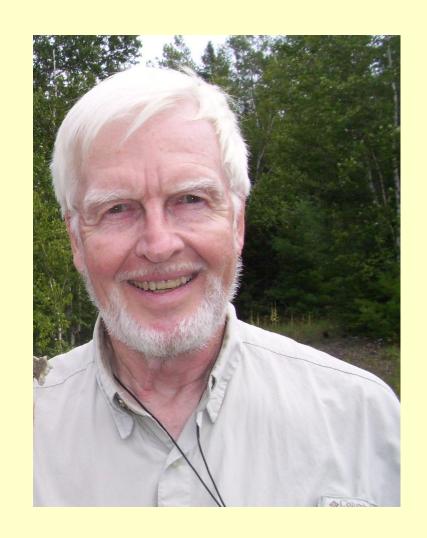


Summary & Recommendations

Mining is evolving --

 In addition to drill, blast, load & haul

 Add mine closure engineering and design to avoid environmental problems



Summary & Recommendations

- Mining's evolving
- In addition to drill, blast, load & haul . . .

 Add mine closure and design to avoid environmental problems

